



# KJ03007 Jeep TJ Rear Control Arm Bushing Kit 1997-2001

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| Bill Of Materials |                    |      |
|-------------------|--------------------|------|
| Part No.          | Description        | Qty. |
| M02413            | Bushing            | 4    |
| M02409            | Thrust Washer      | 4    |
| M02414            | Bushing            | 4    |
| M02411            | Thrust Washer      | 4    |
| S10091            | Steel Sleeve       | 4    |
| S10092            | Steel Sleeve       | 4    |
| A01133            | Daystar Lubrethane | 1    |

## Installation Instructions

1. Please read the instructions completely and check the Bill of Material before beginning the installation.
2. Raise and support the vehicle with jack stands in front of the rear leaf spring perches so that the tires just touch the ground.
3. Remove one control arm at a time noting its position and how it is installed. On the upper control arms you will have to remove the E-brake cables.
4. Remove the factory rubber bushings by burning out the centers with a suitable propane or acetylene torch. **DO NOT** damage the outer shells, as they will be reused.
5. Clean the outer shells with a suitable tool so that they are free and clear of any debris.
6. Using the supplied Daystar Lubrethane, install the corresponding bushing, thrust washer, and steel sleeve into the control arm sleeve per the figures below.
7. Reinstall the control arm from the position in which it was removed and torque to factory specifications.
8. Complete this for the other three control arms.
9. Recheck all bolts and re-torque after 500 miles.

